Product Specification Sheet



BST Metal Detectable Stirrer | SH1ST7SSM*



BST Metal Detectable Stirrer

These hand stirrers are fully detectable and can be used in narrow enclosures. Tough and durable, these stirrers will not damage the machinery or container it is being used on. The handles feature a hanging loop for easy storage. These stirrers are specifically developed for the food processing industry, they

are produced from a specially formulated material based on high impact food contact approved polypropylene. This product is virtually unbreakable, lightweight, easy to clean and store, has excellent wear resistance whilst reducing the risk of damage to floor surfaces and machinery.

Metal Detectable Stirrer Advantages

- ✓ Genuine single mould construction, eliminating bacteria traps & improving hygiene
- ✓ Five bright colours to choose from for easy visual identification
- √ Highly durable, lightweight and provides excellent wear and tear resistance
- ✓ Reduced risk of damage to floor surfaces and machinery
- √ Can be used as part of HACCP and BRC procedures
- ✓ Displays due diligence in the prevention of foreign body contamination

Product and Packaging Information

| Product Code | SH1ST7SSM* | Dimensions | 39 x 12 x 421mm |
|-------------------|------------|----------------|------------------|
| Pack Size | 5 | Material | Polypropylene |
| Pack Weight | 0.75kg | Detectability | Metal Detectable |
| Product Colours | B,R,G,Y,W | Commodity Code | 39269097 |
| Temperature Range | -30 ~ 80°C | | |

Safety Certificates / Approvals

| FDA Approved | BRC Compliant | Made In Britain | |
|--------------|---------------|-----------------|--|
| EU Compliant | ISO 9001:2015 | | |



Materials

Manufactured from a material based on high-impact, food contact approved polypropylene. The material contains full and uniform dispersion of ferrous based detectable elements throughout the product.

Declaration of Conformity for Food Contact Applications

Results summary:

| Migration Test Result Summary: | Conclusion |
|--|------------|
| European Commission regulation (EU) No 10/2011 | |
| Finished moulded product: Migration Test | PASS |

The migration from the material was less than the maximum permitted by the Regulations.

| Specific Migration Of Metals Test Result Summary: | Conclusion |
|---|------------|
| European Commission regulation (EU) No 10/2011 | |
| Specific Migration of Metals | PASS |

| FDA Test Result Summary: | Conclusion |
|--|------------|
| US FDA 21 CFR 177.1520 (Olefin Polymers) Polypropylene copolymer | PASS |

The raw material used in the manufacturing of this product does not contain silicone

U.S Food & Drug Administration Testing

Results: US FDA 21 CFR 177.1520 (Olefin Polymers) Polypropylene Copolymer.

Extractable Fraction: With reference to US US FDA 21 CFR 177.1520 d (3) (ii). Sample preparation in n-hexane at 50°C for 2 hours.

| | Result (%w/w) | Reporting Limit (% w/w) | Reference Limit (%w/w) |
|----------------------|---------------|-------------------------|------------------------|
| Extractable Fraction | 3.0 | 0.1 | 5.5 |
| Comment | PASS | - | - |

Soluble Fraction: With reference to US US FDA 21 CFR 177.1520 d (4) (ii). Sample preparation in xylene at 25°C for 2 hours.

| | Result (%w/w) | Reporting Limit (% w/w) | Reference Limit (%w/w) |
|------------------|---------------|-------------------------|------------------------|
| Soluble Fraction | 9.2 | 0.1 | 30.0 |
| Comment | PASS | - | - |

Note: 1. %(w/w) = Percent by weight by weight

2. ND = Not detected

3. °C = Degree Celsius

All testing has been carried out by UKAS accredited testing laboratory.

Overall Migration Testing

The materials were tested in accordance with requirements of the Plastic Materials and Articles in Contact with Food Commission regulation (EU) No. 10/2011 following Methods BSEN 1186:2002. The Regulations require that no plastic material shall be capable of transferring its constituents to food which it may come into contact in quantities exceeding the appropriate limit. For the material the appropriate limit is 10 mg/dm2.

| Simulant | Conditions | |
|----------------|------------------|-------------|
| 3% Acetic Acid | 24 Hours at 40°C | 2.4 mg/dm2 |
| 95% Ethanol | 24 Hours at 40°C | 1.6 mg/dm2 |
| Iso-octane | 4 Hours at 20°C | <4.2 mg/dm2 |

| Test Result Summary: | Conclusion |
|--|------------|
| European Commission regulation (EU) No 10/2011 | |
| Finished moulded product: Migration Test | PASS |

Specific Migration of Metals Testing

Method: Sample preparation in 3% acetic acid (w/v) in aqueous solution at 70°C for 2 hours with reference to EN 13130-1:2004; followed by analysis using Inductively Coupled Argon Plasma Spectrometry (ICP).

| Test Item | Result (mg/kg) | Reporting Limit (mg/kg) | Reporting Limit (mg/kg) |
|--|----------------|-------------------------|-------------------------|
| Specific Migration of Barium | ND | 0.25 | 1 |
| Specific Migration of Cobalt | ND | 0.03 | 0.05 |
| Specific Migration of Cooper | ND | 0.25 | 5 |
| Specific Migration of Iron | ND | 0.25 | 48 |
| Iso-octane Specific Migration of Lithium | ND | 0.5 | 0.6 |
| Specific Migration of Manganese | ND | 0.25 | 0.6 |
| Specific Migration of Zinc | ND | 0.5 | 25 |
| Comment | PASS | - | - |

Note: 1. mg/kg = Milligram per kilogram of foodstuff in contact with

2. °C = Degree Celsius

3. ND = Not Detected

Declaration of absence Silicone

On the basis of our knowledge of the manufacturing process and information provided by raw material suppliers. Contains Polydimethylsiloxane CAS 63148-62-9, 0,0060%

Metal Detectability

This product is manufactured from electromagnetically detectable plastic compound. This compound contains evenly dispersed non-toxic detectable additives, making the material detectable by correctly calibrated metal detection systems. Metal detectability performance will vary based on, but not limited to the following factors:

- Calibration Levels
- Product Type (E.g. Wet, Dry, Frozen, Liquid)
- Aperture Dimensions
- Orientation

Orientation is a highly influential factor for the metal detectability of a contaminant that is non spherical, i.e. it will be easier to detect the contaminant when passing in one orientation compared to another - this is known as the orientation effect.

For this reason BST recommend that all our products be thoroughly tested on your metal detection systems by a trained and certified professional. It may be the case that your equipment needs to be re-calibrated in order to reliably detect this product. Such a professional should be available by contacting the manufacturer of your metal detection system.

The information provided in this product specification sheet is based on our experience and knowledge to date and we believe it to be true and reliable. This information is intended as a guide for your use of our products, the use of which is entirely at your own discretion and risk. We, BS Teasdale & Son Ltd, cannot guarantee favourable results and assume no liability in connection with the use of our products. © 2020 BS Teasdale & Son Ltd. All Content, Data & Images are owned by BS Teasdale & Son Ltd and are protected by international copyright law.